BLUE

Dart Aerospace Ltd.

Date: Tuesday, 14/10/2008 1:12:40 PM
User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	**Drawing Name**	: 206L/L/L3/L4 HIGH GEAR SKID
Job Number	: 42580		
Estimate Number	: 10525		
P.O. Number	:	**Part Number**	: D206642411BL
This Issue	: 14/10/2008 **S.O. No.** :	**Drawing Number**	: N/A - BLUE
Prsht Rev.	: NC	**Project Number**	: N/A
First Issue	: / / **Type** : SKIDTUBES	**Drawing Revision**	:
Previous Run	: 41733	**Material**	:
Written By	:	**Due Date**	: 04/11/2008 **Qty:** 1 **Um:** Each
Checked & Approved By	: JLD 08.10.14		
Comment	: Est Rev:K 05.10.11 Revised picklist per CHG004 KJ/CP/JLM Est Rev:L 07-12-04 ECN 1080p DD verified by:		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL

JLD 08.11.10

Comment: DOCUMENT CONTROL
Photocopy bluefile and create labels per PPP D206-642-411 ~~CHG004~~ CHG005 per 051942

Seq. #:	Machine Or Operation:	Description :
2.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Pick Packing Kit ✓

Seq. #:	Machine Or Operation:	Description :
3.0	42580A	206 L HIGH GEAR SKIDTUBE

Comment: Sub-Component 206 L HIGH GEAR SKIDTUBE
1 x D206-642-441 Batch 42580A

Seq. #:	Machine Or Operation:	Description :
4.0	D206648011	GHW Modification

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
GHW Modification Kit
Batch: 42993 - New

ATTN: BLUE D2659 LUG

08/10/28

Seq. #:	Machine Or Operation:	Description :
5.0	D2652	Bushing

Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)
Pick: Packing Kit

Qty	Part Number	Description	Batch
16	D2652	Bushing	41637
1	D206-642-441(REF)		

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Seq. #:	Machine Or Operation:	Description :
6.0	D2655	Ring

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
1 D2655 BLUE Tow Ring B42569 08/11/11

Seq. #:	Machine Or Operation:	Description :
7.0	D2712	Set Screw

Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
10 D2712 Set Screw 41126. 08/10/28

Seq. #:	Machine Or Operation:	Description :
8.0	D29321	Saddle LH Out, 206

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
1 D2932-1 BLUE Saddle 41712. 08/10/28

Seq. #:	Machine Or Operation:	Description :
9.0	D29331	Saddle LH In, 206

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
1 D2933-1 BLUE Saddle 41713 08/10/28

Seq. #:	Machine Or Operation:	Description :
10.0	D2934	Saddle Spacer

Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
2 D2934 Saddle Spacer 41130 08/10/28

Seq. #:	Machine Or Operation:	Description :
11.0	D2935	Saddle Spacer

Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
2 D2935 Saddle Spacer 42262 08/10/28

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Job Number:

Seq. #:	Machine Or Operation:	Description :
12.0	D29381	Saddle LH Out, 206

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
1 D2938-1 BLUE Saddle 41714

DS 08/10/28 (XL)

Seq. #:	Machine Or Operation:	Description :
13.0	D29391	Saddle LH In, 206

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
1 D2939-1 BLUE Saddle 41715

DS 08/10/28 (XL)

Seq. #:	Machine Or Operation:	Description :
14.0	~~D2968043~~ D3407-043	Tow Ring

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
1 ~~D2968-043~~ D3407.043 BLUE Tow Ring B42211

Per DSI 9421

DS 08/11/11 (XL)

Seq. #:	Machine Or Operation:	Description :
15.0	AN341A	Bolt

Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
8 AN3-41A Bolt M109061

DS 08/10/28 (XL)

Seq. #:	Machine Or Operation:	Description :
16.0	AN45A	Bolt

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
1 AN4-5A Bolt M106605

DS 08/10/28 (XL)

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Job Number:

Seq. #:	Machine Or Operation:	Description :
17.0	AN46A	Bolt

Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
12 AN4-6A Bolt M108558

Seq. #:	Machine Or Operation:	Description :
18.0	AN511A	Bolt

Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
8 AN5-11A Bolt M109dd

Seq. #:	Machine Or Operation:	Description :
19.0	AN512A	Bolt

Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Bolt
AN5-12A Batch: M104885

Seq. #:	Machine Or Operation:	Description :
20.0	AN513A	Bolt

Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Bolt
batch M10867

Seq. #:	Machine Or Operation:	Description :
21.0	AN960JD10	Washer

Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
8 AN960JD10 Washer M109059

Seq. #:	Machine Or Operation:	Description :
22.0	AN960JD1016	Washer

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Qty Part Number Description Batch
1 AN960JD1016 Washer M5519

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Job Number:

Seq. #:	Machine Or Operation:	Description :
23.0	AN960JD416	Washer

Comment: Qty.: 25.0000 Each(s)/Unit Total : 25.0000 Each(s)

Qty	Part Number	Description	Batch
25	AN960JD416	Washer	M108827

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Seq. #:	Machine Or Operation:	Description :
24.0	AN960JD516	Washer

Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Qty	Part Number	Description	Batch
8	AN960JD516	Washer	M109059

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Seq. #:	Machine Or Operation:	Description :
25.0	AN9704	Washer

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty	Part Number	Description	Batch
1	AN970-4	Washer	M108928

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Seq. #:	Machine Or Operation:	Description :
26.0	MS21042L3	Nut

Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Qty	Part Number	Description	Batch
8	MS21042L3	Nut (or -3)	M109031

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Seq. #:	Machine Or Operation:	Description :
27.0	MS21042L4	Nut

Comment: Qty.: 13.0000 Each(s)/Unit Total : 13.0000 Each(s)

Qty	Part Number	Description	Batch
13	MS21042L4	Nut (or -4)	M108145

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Seq. #:	Machine Or Operation:	Description :
28.0	D34561	Washer

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Washer 46285

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Job Number:

Seq. #:	Machine Or Operation:	Description :
29.0	D34571	Washer
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Washer	B342719
30.0	MS210434	Nut
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Nut	M109545
31.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
	Comment: INSPECT 100% KITS FOR COMPLETENESS	08-11-11
32.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D206642-411 Location: PPP Rev: E	
33.0	QC21	FINAL INSPECTION/W/O RELEASE
	Comment: FINAL INSPECTION/W/O RELEASE	08/11/12

Job Completion

08.11.12

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